

# Complete List of Cadillac CT6 Approved Aluminum Specific Tools & Equipment 7/17/16

Supplier	Item	GMDEPart #	Notes
<b>Aluminum Dust Collection Systems (required)</b>			
Chief Automotive	Mobile Dust Extractor System - 80L Tank	105-CHD3001	Dust extraction system must be a Wet Mix technology system and can be a portable or central installed system.
Chief Automotive	Mobile Dust Extractor System - 63L Tank	105-CHD3002	
Eurovac	Stainless Steel Wet Mix Dust Collector w/ Low Water Auto Shut Down which is required to comply with NFPA Code 484 - 2015	811-SYS-050-183030	
Eurovac	Aluminum Repair Central System Package	811-SYS-030-316CW000	
Eurovac	Aluminum Repair - Wet Mix Portable with 6" DA Sander and Straight Line Sander with Stainless Steel Wet Mix Dust Collector	811-SYS-05-0-1830	
J. Clayton	Aluminum Sanding Wet Mix Portable, Mini-Cuda Immersion Separator (1-user)	090-CU-205-0-500	
J. Clayton	Aluminum Sanding Wet Mix Portable, Barracuda Immersion Separator (2-user)	090-CU-215-0-500	
<b>Aluminum Riveting (required)</b>			
W & S	Self-Pierce Riveting Removal and Insertion Tool Kit	521-932327	Weilander/Schill Express 800 with CT6 Accessory Kit
<b>Flow Drill Locaters</b>			
Bosch Service Solutions	Drill Hole Locaters	BO-51877	
<b>Aluminum mig Welders (required)</b>			
Car-O-Liner	Mig/Mag Pulse Welder CMI 3000 II	200-34558	Dedicated aluminum Mig welder is required.
Car-O-Liner	AutoMig 273i Pulse Duo Boost (2 Mig torches)	200-79100266	
Car-O-Liner	AutoMig 273i Pulse Boost	200-79100267	Aluminum Mig Welder must be a minimum 220v unit and equipped
Chief/Elektron	MultiMig 511 with Standard Torch	128-EL900011	
Chief/Elektron	MultiMig 511 with Push-Pull Torch	128-EL900012	Welder must be able to use 1.2mm 5554 welding wire.
Chief/Elektron	MultiMig 522 Dual Torch Complete with Standard and Push-Pull Torch	128-EL900010	
Chief/Elektron	MultiMig 522 Dual Torch Complete with Standard and Push-Pull Torch	128-EL900010	
Pro Spot	SP-1 Pulse Mig Welder	186-SP-1	
Pro Spot	SP-2 Pulse Mig/Mag Welder (2 Mig torches)	186-SP-2	
Pro Spot	SP-5 Pulse Mig/Tig/MMA Welder (3 Mig torches)	186-SP-5	
Pro Spot	Weld Cart for SP-1 Welder - Cart Only	186-SP-1 Weld Cart*	
Spanesi	Snergic Q5 welder (3 MIG Torches)	750-10000888	
<b>Aluminum Stud Welders (required)</b>			
Car-O-Liner	Aluminum Stud Installer	<b>200-call for number</b>	<b>not available at time of publishing</b>
Chief Automotive	Aluminum Stud Installer M22	105-EL900013	
Pro Spot	Aluminum Stud Installer Drawn Arc Welder	186-PS-DA5	
<b>Aluminum Workstations (required)</b>			
Car-O-Liner	Aluminum Workstation	200-46465	
Chief Automotive	MultiTool Aluminum Dent Repair Station w/ M22 AL Aluminum Stud Welder	105-EL930001	
Pro Spot	Mobile Work Station Series with AL-5 Welder	186-MWS-AL-Basic	
Pro Spot	Mobile Work Station Series with PS DA-5 Welder	186-MWS-DA5	

Additional Equipemnt may meet specifications and be approved in the future.

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(see attached map)

# Complete List of Cadillac CT6 Approved Aluminum Specific Tools & Equipment 7/17/16

Supplier	Item	GMDEPart #	Notes
<b>Aluminum Work Area Separation Systems</b> <i>(required)</i>			
Global Finishing Solutions & Garmat	Global Finishing Solutions and Garmat are the GM Approved Suppliers for Aluminum Work Separation Systems	Multiple Applications Available	Aluminum Work Separation area is required.
<b>Fume Extraction</b> <i>(recommended not required)</i>			
Chief Automotive	Mobile Fume Extractor with 7' arm	105-CHF1001	Fume extraction system is <b>not required</b> but is recommended.
Eurovac	Welding Fume Extraction Arm & Fan Repair Package	811-SYS000FUME	
Eurovac	Fume Arm 5' Extension Boom	811-WELSP60500*	
Eurovac	Fume Arm 10' Extension Boom	811-WELSP61000*	
Eurovac	Aluminum Repair Portable Fume Extractor	811-0704510610	
Eurovac	Aluminum Repair Portable Fume Extractor "Boxair"	811-SYS07045006100	
Pro Spot	Aluminum Repair Portable Fume Extractor, 110V	186-FE-110	
<b>Frame Rack Accessories</b> <i>(recommended not required)</i>			
<b>Option 1 Body Shops with Current Car-O-Liner Rack and Measuring System missing CT6 adapters only</b>			
Car-O-Liner	CT6 Fixture Kit	200-90080-PKG	
Car-O-Liner	EVO Strut Tower E630	200-35067	
<b>Option 1 Body Shops with Current Chief Rack and Measuring System missing CT6 adapters only</b>			
Chief Automotive	CT-6 Structural Holding Upgrade Kit with Extension Package	105-CK300014	
<b>Option 1 Body Shops with Current Chief Rack with Universal Holding 300000 and Measuring System missing CT6 adapters only</b>			
<b>Celette Griffon XL</b>			
Celette	CT6 FIXTURES	325-2646.5A	
Celette	CT6 SIDE FIXTURES	325-2646.8A	
<b>Celette Sevenne XL</b>			
Celette	CT6 FIXTURES	325-2646.5A	
Celette	CT6 SIDE FIXTURES	325-2646.8A	

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## Complete List of Cadillac CT6 Approved Aluminum Specific Tools & Equipment 7/17/16

Supplier	Item	GMDEPart #	Notes
<b>Option 2 Body Shops with Current Car-O-Liner Rack and Measuring System needs aluminum repair equipment</b>			
Car-O-Liner	CT6 Fixture Kit	200-90080-PKG	
Car-O-Liner	EVO Strut Tower E630	200-35067	
Car-O-Liner	EVO1 Basic Anchoring	200-35413	
Car-O-Liner	EVO2 Extension Anchoring	200-35419	
Car-O-Liner	EVO3 Universal Fixturing	200-35719	
Car-O-Liner	Vision2 X3 Electronic Measuring	200-46733	
Car-O-Liner	Measuring Bridge 5 Meter	200-39635	
Car-O-Liner	Aluminum Workstation	200-46465	
Car-O-Liner	CMI3000II Welder	200-34558	
Car-O-Liner	CMI273i Pulse Boost Welder	200-79100266	
Car-O-Liner	CMI3273iDuo Pulse Boost Welder	200-79100267	
Car-O-Liner	CMI3000II Welder 400V	200-34556	Middle East voltage
Car-O-Liner	CMI273i Pulse Boost Welder 400V	200-46448	Middle East voltage
Car-O-Liner	CMI3273iDuo Pulse Boost Welder 400	200-46450	Middle East voltage
<b>Option 2 Body Shops with Current Chief Rack and Measuring System needs aluminum repair equipment</b>			
Chief Automotive	Structural Holding with the CT-6 attachments	105-CK300003	
Chief Automotive	Aluminum Collet Set for Measuring	105-640200	
Chief Automotive	522 MIG/MAG Welder (alum and Brazing)	105-EL900010	
Chief Automotive	Dust Extraction	105-CHD3001	
Chief Automotive	Mobile Fume Extractor for Welding fumes	105-CHF1001	
Chief Automotive	MultiTool Aluminum Repair Station	105-EL930001	
Chief Automotive	Aluminum Collet Set for Measuring	105-640200	

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## Complete List of Cadillac CT6 Approved Aluminum Specific Tools & Equipment 7/17/16

Supplier	Item	GMDEPart #	Notes
<i>Option 2 Body Shops with Current Celette Rack and Measuring System needs aluminum repair equipment</i>			
<b>Celette Griffon XL</b>			
Celette	SET OF 6 UNIVERSAL CROSSMEMBERS ALUMINUM	325-955A.9612	
Celette	SET OF 22 TOWERS + TROLLEY + 2 WEDGES	325-MZ450.925	
Celette	MZ + SET OF 34 UNIVERSAL PISTONS	325-MZ2500.000	
Celette	UNIVERSAL SIDE GANTRY	325-9113.063	
Celette	MECHANICAL DOOR BRACE	325-ATS.1802	
Celette	4 SUPER HYDRAULIC KIT	325-SC.40014	
<b>Celette Sevenne XL</b>			
Celette	SET OF 6 UNIVERSAL CROSSMEMBERS ALUMINUM	325-955A.9612	
Celette	SET OF 22 TOWERS + TROLLEY + 2 WEDGES	325-MZ450.925	
Celette	MZ + SET OF 34 UNIVERSAL PISTONS	325-MZ2500.000	
Celette	UNIVERSAL SIDE GANTRY	325-9113.063	
Celette	MECHANICAL DOOR BRACE	325-ATS.1802	
Celette	4 SUPER HYDRAULIC KIT	325-SC.40014	

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# Complete List of Cadillac CT6 Approved Aluminum Specific Tools & Equipment 7/17/16

Supplier	Item	GMDEPart #	Notes
<b>Option 3 Body Shops with no Rack and Measuring System <u>Car-O-Liner</u></b>			
Car-O-Liner	CT6 Fixture Kit	200-90080-PKG	
Car-O-Liner	EVO Strut Tower E630	200-35067	
Car-O-Liner	EVO1 Basic Anchoring	200-35413	
Car-O-Liner	EVO2 Extension Anchoring	200-35419	
Car-O-Liner	EVO3 Universal Fixturing	200-35719	
Car-O-Liner	Vision2 X3 Electronic Measuring	200-46733	
Car-O-Liner	Measuring Bridge 5 Meter	200-39635	
Car-O-Liner	Aluminum Workstation	200-46465	
Car-O-Liner	BR5500 Bench Frame & Tilt Lift	200-34640	
Car-O-Liner	Raamp Kit For BR5500	200-31934	
Car-O-Liner	Lift Power5 Unit (UL/CSA Approved)	200-46839	
Car-O-Liner	Lift Power Unit 3Ph 400v	200-32754	Middle East voltage
Car-O-Liner	Hydraulic Oil	200-30774	
Car-O-Liner	Bench Parts (B106/B39BR)	200-30948	
Car-O-Liner	Pillar Jack Kit	200-34014	
Car-O-Liner			
Car-O-Liner	CMI3000II Welder	200-34558	
Car-O-Liner	CMI273i Pulse Boost Welder	200-79100266	
Car-O-Liner	CMI3273iDuo Pulse Boost Welder	200-79100267	
Car-O-Liner	CMI3000II Welder 400V	200-34556	Middle East voltage
Car-O-Liner	CMI273i Pulse Boost Welder 400V	200-46448	Middle East voltage
Car-O-Liner	CMI3273iDuo Pulse Boost Welder 400	200-46450	Middle East voltage
<b>Option 3 Body Shops with no Rack and Measuring System <u>Chief</u></b>			
Chief Automotive	EVHT 20ft 3 tower Frame Rack	105-450431	
Chief Automotive	Laserlock Computerized Measuring System	105-788374	
Chief Automotive	Specifications	105-788925	
Chief Automotive	Deluxe Chain and Clamp Board - Cart Mount	105-619205	
Chief Automotive	Deluxe Chain and Clamp Board - Cart Mount	105-CK300003	
Chief/Elektron	522 MIG/MAG Welder (alum and Brazing)	105-EL900010	
Chief Automotive	Dust Extraction	105-CHD3001	
Chief Automotive	Mobile Fume Extractor for Welding fumes	105-CHF1001	
Chief Automotive	MultiTool Aluminum Repair Station	105-EL930001	
Chief Automotive	Aluminum Collet Set for Measuring	105-640200	

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Supplier	Item	GMDEPart #	Notes
<b>Option 3 Body Shops with no Rack and Measuring System <u>Celette</u></b>			
<b>Celette Griffon XL</b>			
Celette	Griffon XL Kit Includes below	325-CT6.CEL.GRXL	
Celette	GXL08.5812.1	325-GXL08.5812.1	Pick one
Celette	GXL08.5812.6	325-GXL08.5812.6	
Celette	GXL08.5812.3	325-GXL08.5812.3	
Celette	SET OF 6 UNIVERSAL CROSSMEMBERS ALUMINUM	325-955A.9612	
Celette	3X 955A.908 SINGLE CROSSMEMBERS	325-CT6 SINGLEX	
Celette	SET OF 22 TOWERS + TROLLEY + 2 WEDGES	325-MZ450.925	
Celette	MZ + SET OF 34 UNIVERSAL PISTONS	325-MZ2500.000	
Celette	UNIVERSAL SIDE GANTRY	325-9113.063	
Celette	MECHANICAL DOOR BRACE	325-ATS.1802	
Celette	4 SUPER HYDRAULIC KIT	325-SC.40014	
Celette	CT6 FIXTURES	325-2646.5A	
Celette	CT6 SIDE FIXTURES	325-2646.8A	
<b>Celette Sevenne XL</b>			
Celette	SEVENNE XL ON WHEEL includes below	325-CT6.CEL.SVNXL	
Celette	SEVENNE XL	325-9175.022	
Celette	SET OF 6 UNIVERSAL CROSSMEMBERS ALUMINUM	325-955A.9612	
Celette	3X 955A.908 SINGLE CROSSMEMBERS	325-CT6 SINGLEX	
Celette	SET OF 22 TOWERS + TROLLEY + 2 WEDGES	325-MZ450.925	
Celette	MZ + SET OF 34 UNIVERSAL PISTONS	325-MZ2500.000	
Celette	UNIVERSAL SIDE GANTRY	325-9113.063	
Celette	MECHANICAL DOOR BRACE	325-ATS.1802	
Celette	4 SUPER HYDRAULIC KIT	325-SC.40014	
Celette	CT6 FIXTURES	325-2646.5A	
Celette	CT6 SIDE FIXTURES	325-2646.8A	
<b>Option 3 Body Shops with no Rack and Measuring System <u>Spanesi</u></b>			
Spanesi	Bench 106 Series	750-920SABP701	
Spanesi	Crossbar Length 1800 mm with #02 sliding supportts	750-90TRST02	
Spanesi	Platforms for additional 6th cross bar	750-90202580	
Spanesi	Aluminum BUshing kits	750-90SETAL010	
Spanesi	Kit of specialized screws for jig complete with shelves	750-90STARVIT4	

7/17/2016

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